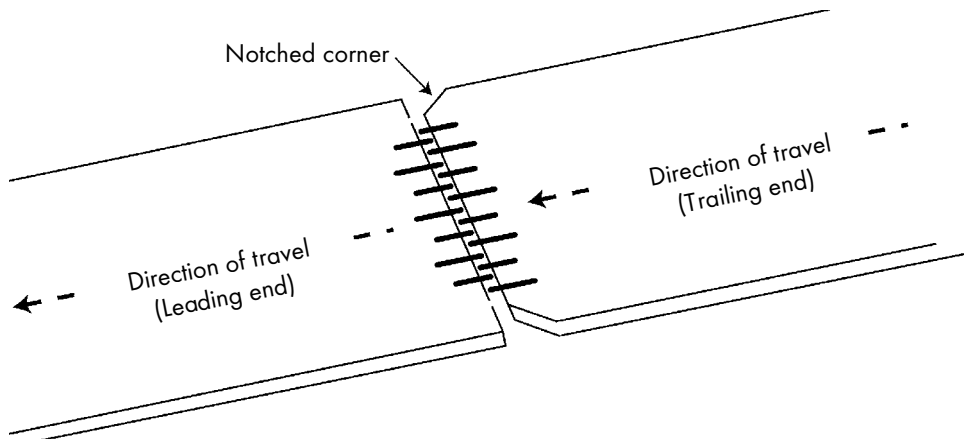


Working with baler belts

- Always use the same belt specification (number of ply's and belt construction) for your baler belt; this also applies when adding a repair splice. Two and three ply belts do not react the same under tension.
- After installing hooks, notch the corners of the belt only on the end being pulled. This allows the belt guide to slide past the belt without causing damage to the belt splice (see arrow in diagram).
- Check the length of all belts on the baler when installing a repair splice, all belts should be the same length for maximum baler performance. We recommend checking all belts at the end of the baling season to see if they will need resized or replaced prior to the beginning of the next season.
- Install the belt in the proper direction of travel (see diagram) making sure the splice leading end and notched trailing end are in the correct direction of travel. Direction of travel is always determined by the belt splice, not the belt.
- Save on the wear and tear of your baler. Be sure to regularly replace splice pins to avoid damage to splices and lengthen splice and belt life. Also, when splicing a belt, ensure that the repaired belt is of the proper length. Splice the belt using the correct length and make sure the belt is cut square.



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